EVELEIGH LOCOMOTIVE WORKSHOPS MACHINERY CONSERVATION

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Item Name: The Pneumatic Gap Riveter	Item No. 179
Name Plate:	
Associated Items:	
Assemblage D	
Collection 🗆	
System 🛛	
Operational Groups	
Description: This riveter was used in conjunction wit technologies. The gap riveter itself was placed over the ite dollies was applied through a pneumatic hydraulic hose.	
History: The item was established in the workshops in 1946 originally or when it was placed in this location.	It is not known where it was located
Function and Operation: N/A	Location: Bay 4 North
Photo: FILM No. 95-169-6-8 Photographed a	and inspected December 1995
Photo, Picmino, 93-109-0-0 Photographed a	and mapected December 1955

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EVELEIGH LOCOMOTIVE WORKSHOPS MACHINERY CONSERVATION

Item No. 179

Condition:

In general, the item appears to be in operable condition providing power sources are connected and the item is cleaned, serviced and tested. The external surface of the item has patches of superficial rust and bare metal. The painted surface of the item is deteriorating.

Significance Matrix					State Historical Themes:			
	Historical	Aesthetic	Sociat	Technology/ Research Potential	Category	C Moveable Item	Industrial Relic	
Rare			Q	D	Themes	13 Transport 15 Utilities		
Repres-	_	-	_	_		16 Industry		
entative		U		×		 18 Technology 20 Government / 	Administration	

Statement of Significance

Item Name: Pneumatic Gap Riveter

The item was an integral part of the Eveleigh Locomotive Workshops being associated with their operation for over 40 years. The item and its operation is easy to interpret from its existing fabric. The item exhibits a high degree of structural integrity.

Conservation Policy:

The item is to be retained in its present location and be preserved as part of the Riveting system to which it belongs.

The item is to be preserved by being cleaned, serviced and maintained according to the implementation and maintenance schedules given below.

Policy Implementation:

All external surfaces are to be cleaned and degreased using appropriate methods. All superficial rust is to be removed or treated. All external surfaces are to be treated with an appropriate sealant such as Shell ENSIS fluid or polycrystalline wax. Conserve in situ.

Maintenance Schedule

Inspect all external surfaces for rust every 12 months. Where necessary, coat as recommended in the implementation section.

Interpretation:

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HYDRAULIC GAP RIVETER



SO MUCH FOR CONSERVATION IN SITU. AN IMPORTANT ITEM VERY SADLY ALLOWED TO RUST - PRE-1996 IN EXCELLENT CONDITION.

EVELEIGH LOCOMOTIVE WORKSHOPS MACHINERY CONSERVATION

Item Name: The Hydraulic Spring Press	Item No. 144
Name Plate:	1
Associated Items:	
Assemblage	
Collections 🛛	1
Systems Ø Hydraulic 49, 52, 144, 152-154, 158, 1	84-187, 193, 194, 213
Operational Groups	
Description: This small spring press which had jaws that open	ed about 400mm stands about a
metre high and is about 600mm long and 400mm wide. It has had	a sheet metal surround attached
to it to prevent the escape of pieces of spring that fracture under lo	ad.
History: The history of the item is unknown but it was manufactur	ed prior to 1939
	tion: Bay 3 North 7 East
was used to test coil springs.	
	······································
	9 10
	12
· · · · ·	14
	4A 4. 3 2 1
Photo: FILM No. 95-169-5-9 Photographed and i	nspected December 1995
	Contraction of the second s
	A REAL PROPERTY AND A REAL
	n

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Item Nar	ne: Hydrau	ulic Sprin	g Press	· <u>···</u> ····	·	<u></u>	Item No. 144
Conditio	on:			·			·
In genera the item	al, the item is cleaned,	appears serviced	to be in o and test	operable conc ed. The conc	lition provi lition of inte	ding power sources are ernal components is ur	e connected and nknown.
Signific	ance Matrix				State His	storical Themes:	
•		esthetic	Social	Technology/ Research Potential	Сатедогу		Industrial Relic
Rare	×	X		X	Themes	13 Transport 15 Utilities	
Repres- entative	X			ß		 16 Industry 18 Technology 20 Government Adm 	inistration
system. worksho	The item ps. The iten n is easy to	represer em will yi	nts forme eld infori	er manufactur mation on the	ing techno nature of	item is an integral par logies now rarely evic past work practices. em exhibits a high deg	dent in operating The item and its
The iter assemb cleaned given be	lage and h , serviced	ained in ydraulic	system	to which it b	elongs. 1	served as part of the The item is to be pre nentation and mainter	served by being
Policy I	mplement	ation:					
All exte rust is to such as	rnal surface o be remove s Shell ENS	es are to ed or tre IS fluid o	ated. All	external surf ystalline wax.	aces are to All pipes	ng appropriate method be treated with an ap are to be disconnecte ed. Conserve in situ.	opropriate sealant
Mainte	nance Sch	edule					
the imp	lementatior ation produ	section.	Every \$	5 years intern	al surfaces	ere necessary, coat as s should be inspected noved and coated with	for rust. Any rust
Interpr	etation:						······································
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HYDRAULIC SPRING PRESS



TO BE RETAINED IN PRESENT LOCATION?

TOTAL DISREGARD FOR THE CONSERVATION MANAGEMENT REPORT. TRULY SCANDALOUS.

EVELEIGH LOCOMOTIVE WORKSHOPS MACHINERY CONSERVATION

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Item Name: Brett Type Impact Punch	Item No. 51
Name Plate: NSWTD 28 883 SO RW 4227 BRETTS PATENT PATENT No. 710	TYPE AD SIZE No.8 COVENTRY
Associated Items:	
ndividual 🛛	
Assemblage 🛛	
System 🛛	
Collection	
Description: This massive shear and punch has an extraordinarily bolted together both top and bottom. It has a centrally located fly will punching ram located on each end of the shaft. The item is almost two almost three metres high. It was originally powered from an overhead lin 2-horsepower has been attached to a specially constructed platform on the shaft.	heel which is direct coupled to the shearing or metres wide, in excess of three metres long and he shaft but a stand-alone electric motor of about he head of the machine.
History: The history of the item is unknown but it is believed to have to have the items original location.	been installed in the workshop prior to World War
Function and Operation: The Brett Punch operated through	Location: Bay 1 South 9E
inertia. The massive fly wheel which would weigh several tonne is ached by a belt to a pulley driven by the electric motor through a year box. Once the fly wheel reaches its running speed, the jaws with their dies located directly below are automatically operated. Because of the slow speed of the machine items can be placed beneath the punch and moved as the punch is raised and lowered relatively slowly.	1 2 3 4 5 6 7 6 9 10 11 12 12 3 12 3 13 14 15 15
Photo: FILM No. 95-169-1-18 Photographed	AA 4 3 2 1 I and inspected December 1995

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MASSEY FLANGE PRESS AND WHEEL PRESS



THE WHEEL PRESS IS NOW A RARE ITEM OF MACHINERY AND COULD BE USED BY HERITAGE PRESERVATION GROUPS RUNNING STEAM LOCOMOTIVES FOR WHEEL QUATERING.

THE PRESS IS DISMANTLED AND RUSTING. NEEDS REASSEMBLING AND RUST PROTECTION.

THE SAME CAN BE SAID OF THE FLANGE PRESS. INTERESTINGLY THE WHEEL PRESS SHOP WAS QUICKLY DEMOLISHED ONCE THE ATP GAINED ACCESS TO THE SITE. THE WHEEL PRESS SHOP SITE IS NOW A TEMPORARY CAR PARK ADJACENT TO OUTDOOR COMPOUND.

EVELEIGH LOCOMOTIVE WORKSHOPS MACHINERY CONSERVATION

Item Na	me: The	Wheel Pre	ess				Item No. 211
connecte	ed and th	ne item is	cleaned,	serviced and	l tested.	condition providing The external surfa ce of the item is de	power sources are ice of the item has teriorating.
Signific	ance Mat	rix		. <u></u>	State His	storical Themes:	
orgnine	Historical	Aesthetic	Social	Technology/ Research	Category	Moveable Item	Industrial Relic
Rare	a			Potential	Themes	13 Transport	
Denroe						15 Utilities	
Repres- entative						16 Industry 18 Technology	
						18 Technology 20 Government /	Administration
The iten number easy to Conser	n will yield of former interpret f vation Po	l informatio workers a from its ex plicy:	on on the and mem isting fab	nature of pas bers of specia ric.	t work prac Il interest s	ctices. The item is	engineering practice. significant to a large and its operation is e Schedule below.
The ma internal	bare met	o be stripp al surface:	s are to b	e dried and gi	eased to p	d, all bearings and prevent rust. ent ingress of dust.	glands repacked, all
Relocat	e to any l	Bay beside	<u>م</u>				
	nance Sc					<u>,, v</u>	
Inspect		al surface	s for rust	every 5 years	. Where r	necessary, treat as	recommended in the
Interpr	etation:						

SPRING COILER



SO MUCH FOR RETAINED IN PRESENT LOCATION. PIGEON POO AND RUST - NO BIG PROBLEM BUT NOT CONSERVATION POLICY AT ITS BEST.

NEEDS TO BE RELOCATED.



ONE OF MANY PRECISION MACHINES ALLOWED TO LANGUISH IN BAY 2 NORTH. THIS IS NOT AN ITEM OF BLACKSMITHING EQUIPMENT BUT A HIGHLY VALUABLE COMPONENT OF THE COLLECTION ALLOWING DETAILED MACHINING TO BE UNDERTAKEN. THIS IS NOT <u>CONSERVATION.</u>

CRAVEN AXLE LATHE



DOES NOT BELONG IN A BLACKSMITH WORKSHOP - TO BE RELOCATED IF ANY SENSE OF THE COLLECTION CAN EVER NOW BE MADE. DEPLORABLE CONDITION FOR A PRECISION MACHINE TOOL.

THE SETTING ASIDE OF SUFFICIENT DISPLAY AND INTERPRETIVE SPACE FOR THIS MACHINERY IS ESSENTIAL.

BOILER SMOKE STACKS



FIT COVERS TO PREVENT INGRESS OF WATER. 4 OFF REQUIRED URGENTLY. POSSIBLY TOO LATE AS CORROSION ON TUBE PLATE.

STEAM PIPES - BAYS 1 & 2 SOUTH WALL



THE PIPES ARE BADLY RUSTED AND PRESENT A SAFETY HAZARD.



REMOVE AND STORE

BOILER WATER FEED TANK



NEEDS RUST REMOVED CLEANED AND PAINTING NOW.

BOILER VENTS



REPLACE FLASHING TO PREVENT RAINWATER RUSTING BOILERS. BOILER REPLACEMENT VALUE \$1-2 MILLION IF POSSIBLE WITH CURRENT TRADE SKILLS.

BOILER ROOM



RUBBISH DUMPED INTO GUTTERS DURING REROOFING BLOCKED GUTTERS OVERFLOW DAMAGING BOILER FABRIC BELOW. ALSO VEGETATION NEEDS SPRAYING. SIMPLE STUFF.

BOILER FUEL TENDER



MADE IN 1950 COAL STRIKE ADAPTED FOR STATIONARY BUNKER DUTY. RIVETED CONSTRUCTION. BEGINNING TO RUST. NEEDS PAINTING NOW.

SIGNAGE



WITHOUT CONSERVATION THIS SIGN WILL FADE. APPLY PROTECTIVE COVER OR REPAINT.



PAINT TANKS AND STRUCTURE NOW.

A RARE EXAMPLE OF EARLY MOTIVE POWER SOURCE.

SHOULD APPROACH SYDNEY WATER TO SPONSOR THIS ONE.

THE HYDRAULIC SYSTEM AT EVELEIGH IS IMPRESSIVE AND EXTENSIVE AND WORLD CLASS. DOES NOT DESERVE DEMOLITION BY NEGLECT.

WHEEL SHOP CRANES



CRANES ARE DISMANTLED AND EXPOSED TO ELEMENTS. THEY FORM AN IMPORTANT ASSEMBLAGE OF LOCOMOTIVE WHEEL TECHNOLOGY.

THEIR INTEGRITY HAS BEEN IMPAIRED BY DISMANTLING, MOVING AND ALLOWED TO RUST. APPLY RUST PROTECTIVE COATING AND REASSEMBLE FOR DISPLAY.

MASSEY FLANGE PRESS AND WHEEL PRESS



THE WHEEL PRESS IS NOW A RARE ITEM OF MACHINERY AND COULD BE USED BY HERITAGE PRESERVATION GROUPS RUNNING STEAM LOCOMOTIVES FOR WHEEL QUATERING.

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HYDRAULIC GAP RIVETER



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HYDRAULIC SPRING PRESS



TO BE RETAINED IN PRESENT LOCATION?

TOTAL DISREGARD FOR THE CONSERVATION MANAGEMENT REPORT. TRULY SCANDALOUS.

BRETTS PUNCH



AN EXAMPLE OF WHAT A FEW DAYS WORK CAN DO ON THIS CLASS OF MACHINERY. CLEANED AND GREASED LAST YEAR BY WROUGHT ARTWORKS.

NEW STARTER INSTALLED SOME YEARS AGO BY WROUGHT ARTWORKS AND USED TO MANUFACTURE FENCING FOR CENTENNIAL PARK AND ST LUKE'S CHURCH LIVERPOOL.

IN GOOD WORKING ORDER. LOCATED BAY 1 SOUTH.

SPRING COILER



SO MUCH FOR RETAINED IN PRESENT LOCATION. PIGEON POO AND RUST - NO BIG PROBLEM BUT NOT CONSERVATION POLICY AT ITS BEST.

NEEDS TO BE RELOCATED.

STIRK PLANNER



ONE OF MANY PRECISION MACHINES ALLOWED TO LANGUISH IN BAY 2 NORTH. THIS IS NOT AN ITEM OF BLACKSMITHING EQUIPMENT BUT A HIGHLY VALUABLE COMPONENT OF THE COLLECTION ALLOWING DETAILED MACHINING TO BE UNDERTAKEN. THIS IS NOT <u>CONSERVATION.</u>